



SAFETY DATA SHEET EPO-TEK 930 Part A

1. Identification

Product identifier

Product name EPO-TEK 930 Part A

Product number 930/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram



Signal word Danger

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313 Get medical advice/ attention.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Bisphenol A Diglycidyl Ether Resin, Reactive Diluent

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Other hazards

Harmful dust may be released during cutting or grinding process.

3. Composition/information on ingredients

Mixtures

Bisphenol A Diglycidyl Ether Resin	10-30%
CAS number: 25085-99-8	

Classification

Skin Irrit. 2 - H315
 Eye Irrit. 2 - H319
 Skin Sens. 1 - H317
 Aquatic Chronic 2 - H411

Reactive Diluent

5-10%

CAS number: Proprietary

Classification

Acute Tox. 4 - H302
 Acute Tox. 4 - H312
 Acute Tox. 4 - H332
 Skin Irrit. 2 - H315
 Eye Dam. 1 - H318
 Skin Sens. 1 - H317

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention if any discomfort continues.
Ingestion	Get medical attention.
Skin Contact	Remove contaminated clothing immediately and wash skin with soap and water.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing. Show this Safety Data Sheet to the medical personnel.

Most important symptoms and effects, both acute and delayed

Skin contact	Skin irritation. Allergic rash.
Eye contact	Irritation of eyes and mucous membranes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide or dry powder.

Special hazards arising from the substance or mixture

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Hazardous combustion products Carbon monoxide (CO). Carbon dioxide (CO₂).

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. No smoking, sparks, flames or other sources of ignition near spillage. Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Do not eat, drink or smoke when using the product. Keep away from heat, sparks and open flame.

Conditions for safe storage, including any incompatibilities

Storage precautions Do not store near heat sources or expose to high temperatures.

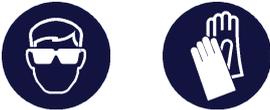
Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

8. Exposure Controls/personal protection

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. It is recommended that gloves are made of the following material: Neoprene.

Respiratory protection Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit.

9. Physical and Chemical Properties

EPO-TEK 930 Part A

Information on basic physical and chemical properties

Appearance	Opaque liquid. Paste.
Color	Grey.
Odor	Mild.
Evaporation rate	<BuAc
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Oxidizing materials. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 5,139.27

Acute toxicity - dermal

ATE dermal (mg/kg) 11,306.4

Acute toxicity - inhalation

ATE inhalation (gases ppm) 46,253.47

ATE inhalation (vapours mg/l) 113.06

ATE inhalation (dusts/mists mg/l) 15.42

Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin Contact	Irritating to skin. May cause sensitisation by skin contact.
Eye contact	Irritating to eyes.

12. Ecological Information

EPO-TEK 930 Part A

Ecotoxicity The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility The product is miscible with water and may spread in water systems.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DoT).

UN Number

Not applicable.

UN proper shipping name

Not applicable.

Transport hazard class(es)

No transport warning sign required.

Packing group

Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

International Regulations

Additional Regulatory References

Informazioni proprietarie protette ai sensi dell'Accordo dell WTO sugli aspetti commerciali dei diritti di proprietà intellettuale (TRIPS), Sezione 7, Art. 39.

US Federal Regulations

EPO-TEK 930 Part A

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

None of the ingredients are listed.

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

EPO-TEK 930 Part A

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	5/6/2016
Revision	2
Supersedes date	3/20/2014
Hazard statements in full	<p>H302 Harmful if swallowed.</p> <p>H312 Harmful in contact with skin.</p> <p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H318 Causes serious eye damage.</p> <p>H319 Causes serious eye irritation.</p> <p>H332 Harmful if inhaled.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p> <p>H412 Harmful to aquatic life with long lasting effects.</p>

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK 930 Part B

1. Identification

Product identifier

Product name EPO-TEK 930 Part B

Product number 930/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
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www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360

Environmental hazards Not Classified

Human health Contains a substance/a group of substances which may damage the unborn child.

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H360 May damage fertility or the unborn child.

EPO-TEK 930 Part B

Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.</p> <p>P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P310 Immediately call a poison center/ doctor.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Substituted Imidazole Blend, Imidazole

3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	60-100%
CAS number: Proprietary	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Imidazole	30-60%
CAS number: 288-32-4	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Repr. 1B - H360	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.
Ingestion	Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

Ingestion	May cause chemical burns in mouth and throat.
Skin contact	Burns can occur.

EPO-TEK 930 Part B

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles.

Hand protection

Use protective gloves.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Slight.
Flash point	93°C
Evaporation rate	<BuAc
Vapor density	>1
Bulk density	1.02 kg/m ³
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react with the product: Acids. Alkalis. Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	Avoid exposure to high temperatures or direct sunlight. Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid contact with acids and alkalis.
Materials to avoid	Strong oxidizing agents. Strong reducing agents. Strong acids. Strong alkalis.

EPO-TEK 930 Part B

Hazardous decomposition products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Fire creates: Toxic gases/vapors/fumes of: Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen cyanide (HCN). Nitrous gases (NO_x).

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 500.24

Inhalation May cause respiratory system irritation.

Ingestion Harmful if swallowed.

Skin Contact Causes burns.

Eye contact Causes burns.

12. Ecological Information

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Mobility in soil

Mobility Semi-mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (DOT) 3267

UN No. (TDG) 3267

UN No. (IMDG) 3267

UN No. (ICAO) 3267

UN proper shipping name

Proper shipping name (DOT) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

Proper shipping name (TDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

Proper shipping name (IMDG) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

Proper shipping name (ICAO) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

EPO-TEK 930 Part B

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	Corrosive
TDG class	8
TDG label	8
IMDG Class	8
ICAO class/division	8

Transport labels



Packing group

DOT pack group	III
TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

International Regulations

Additional Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are required to be listed.

SARA 313 Emission Reporting

None of the ingredients are required to be listed.

EPO-TEK 930 Part B

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

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California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are required to be listed.

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None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

None of the ingredients are required to be listed.

Rhode Island "Right To Know" List

None of the ingredients are required to be listed.

Minnesota "Right To Know" List

None of the ingredients are required to be listed.

New Jersey "Right To Know" List

None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List

None of the ingredients are required to be listed.

Blocking Agent

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

EPO-TEK 930 Part B

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	5/6/2016
Revision	2
Supersedes date	3/20/2014
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H318 Causes serious eye damage. H360 May damage fertility or the unborn child.

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